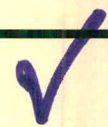




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

8456
Dec 4



RB T101740-101
Job Sheet 185159



Part No: RB T101740-101

Job Qty: 4 ea

Part Name: Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG T101740 Rev J6 IPP Rev A 18.02.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-2		FRED 10-12-12
110	Mori Seiki	4 pcs	11/30/18	11/30/18	0.00	2.00	MORI SL-154		FRED 10-12-12
120	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-4		FRED 10-12-12
130	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-4		10-12-12
140	Packaging	4 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		10-12-12
150	QC21-SA	4 Ea	11/30/18	11/30/18	0.00	0.00	QC21		DEC 27 2018 70

Part Op Descriptions: 110 - 1-Machine as per folio FB FOLIO REV: DWG REV: 2-Debur 9-89

GA149B

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.313	303 Round Bar .313	1.1000 ft (.275 ea)	90-Start up Operation	M132387

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.313	1	29	0

Part Specifications

Specifications could not be found.

Plex 10/23/18 11:13 AM Dart.lajeunesse.marie



Container No: S136943



Part: RB T101740-101

Job No: 185159

Serial No/Batch: S136943

Revision: J6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/12/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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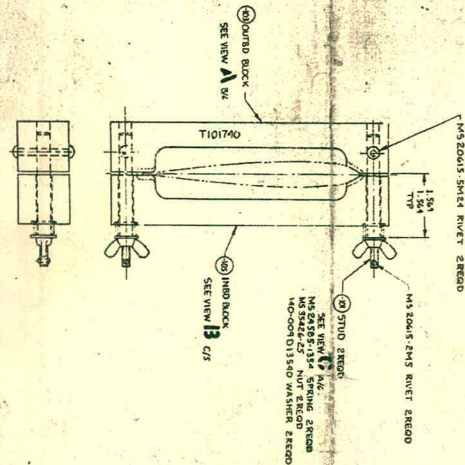
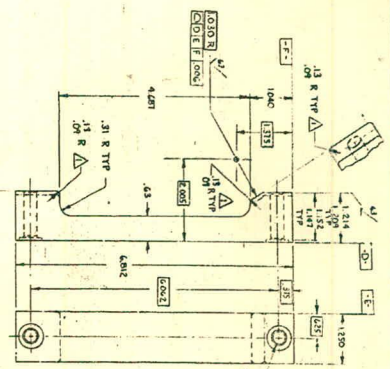
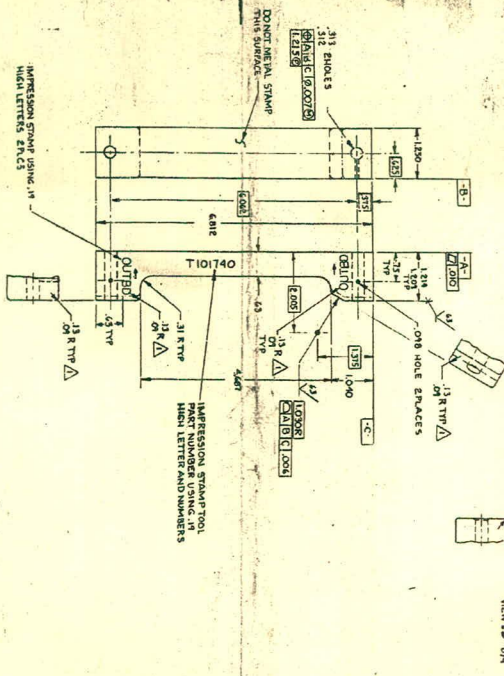
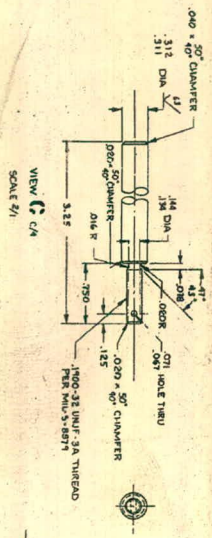
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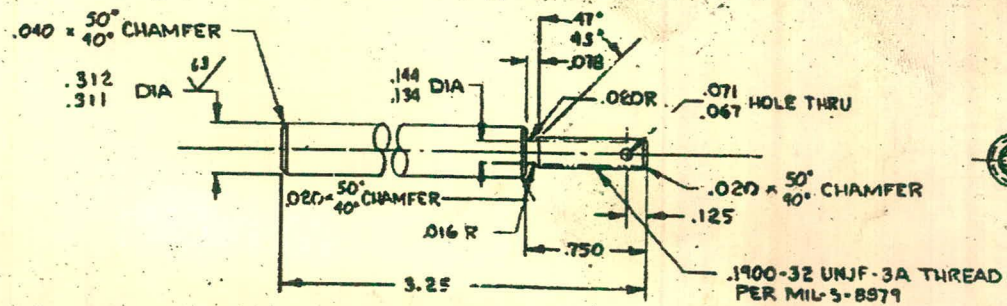
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REV
2H NO. 1
DMG



FILE COPY

NOTES
 △ BLEND CORNERS
 △ SHARP EDGES

STANDARD DRAWING
 T101740
 1



VIEW C C/4
SCALE 2/1

MPA
12/1/19
#21

